



**ME990-10-SRK
SEAL REPAIR KIT
FOR: ME990-10 1 1/4" INTERNAL VALVE**

!!!WARNING!!!

**READ AND UNDERSTAND ALL INSTRUCTIONS INCLUDED WITH THIS REPAIR KIT
RELIEVE ALL PRESSURE FROM SYSTEM BEFORE REMOVING VALVE FOR SERVICE**

NOTE: Numbers in brackets [] refer to the number in the valve component list.

A. Disassembly

- 1. EVACUATE ALL PRESSURE FROM SYSTEM BEFORE ANY DISASSEMBLY OR REPAIR.**
2. Remove (2) Socket Head Cap Screws [4] and Packing Retainer [3] from Body [1] and retain.
3. Remove Packing Gland Assembly [2] and retain.
4. Remove Gland [2A] from Bonnet Stem [2B] and retain.
5. Remove Packing Spacer [2C], Female V-Packing [2D], (3) V-Packing [2E], and Male V-Packing [2F] from Gland [2A] and discard. Retain Packing Washer [2G] and Packing Spring [2H].
6. Remove O-Ring [2I] from Gland [2A] and discard.
7. Remove Cam Screw [2M], Cam Washer [2L], and Cam Assembly [2K] from Bonnet Stem [2B] and retain.
8. Remove Stem Bushing [2J] from Bonnet Stem [2B] and discard.
9. Remove Nut [5] from Stem [7] and retain.
10. Remove Valve Holder Assembly [6] from Stem [7] and retain.
11. Remove Seal Retainer [6B] from Valve Holder [6A] and retain.
12. Remove Valve Seal [6C] and Excess Flow Seal [6D] from Valve Holder [6a] and discard.
13. Inspect Valve Body [1] and clean if necessary, be sure interior is free of dirt, residue and foreign particles.

B. Reassembly

1. Install Excess Flow Seal [6D] and Valve Seal [6C] in Valve Holder [6A].
2. Apply Loctite #271 to Seal Retainer [6B] and install into Valve Holder [6A].
3. Install Valve Holder Assembly [6] on Stem [7].
4. Apply Loctite #271 to threads of Nut [5] and install on Stem [7] and tighten.
5. Install Stem Bushing [2J] on Bonnet Stem [2B].
6. Apply Loctite #271 to threads of bonnet Stem [2B] and install Cam Assembly [2K], Cam Washer [2L], and Cam Screw [2M] on Bonnet Stem [2B] and tighten. Ensure that the Cam Assembly [2K] is installed as shown in Figure 1.
7. Install O-Ring [2I] on Gland [2A].
8. Install Packing Spring [2H], Packing Washer [2G], Male V-Packing [2F], (3) V-Packing [2E], Female V-Packing [2D], and Packing Spacer [2C] in gland [2A].
9. Install Gland [2A] on Bonnet Stem [2B].
10. Install Gland Assembly [2] into Body [1].
11. Apply Loctite #271 to threaded holes in Body [1] and install Packing Retainer [3]. Install (2) Socket Head Cap Screws [4] thru Packing Retainer [3] into Body [1].
12. Connect the valve assembly outlet to a pressure source of at least 150 PSI. Check for leaks at all joints and stem seals using a suitable leak detector solution such as "Marshall Excelsior" leak detector.
CAUTION: DO NOT USE THE VALVE IF ANY JOINT CONTINUES TO LEAK UNDER PRESSURE.

Marshall Excelsior Company

1506 George Brown Drive Marshall, MI 49068
Phone (269) 789-6700 Fax (269) 781-8340
www.marshallexcelsior.com

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C. Component List

- 1. Body
- 2. Gland Assembly
- 2A. Gland
- 2B. Bonnet Stem
- 2C. Packing Spacer
- 2D. Female V-Packing
- 2E. V-Packing, 3 required
- 2F. Male V-Packing
- 2G. Packing Washer
- 2H. Packing Spring
- 2I. O-Ring
- 2J. Stem Bushing
- 2K. Cam Assembly
- 2L. Cam Washer
- 2M. Cam Screw
- 3. Packing Retainer
- 4. Socket Head Cap Screw, 2 required
- 5. Nut
- 6. Valve Holder Assembly
- 6A. Valve Holder
- 6B. Seal Retainer
- 6C. Valve Seal
- 6D. Excess Flow Seal
- 7. Stem

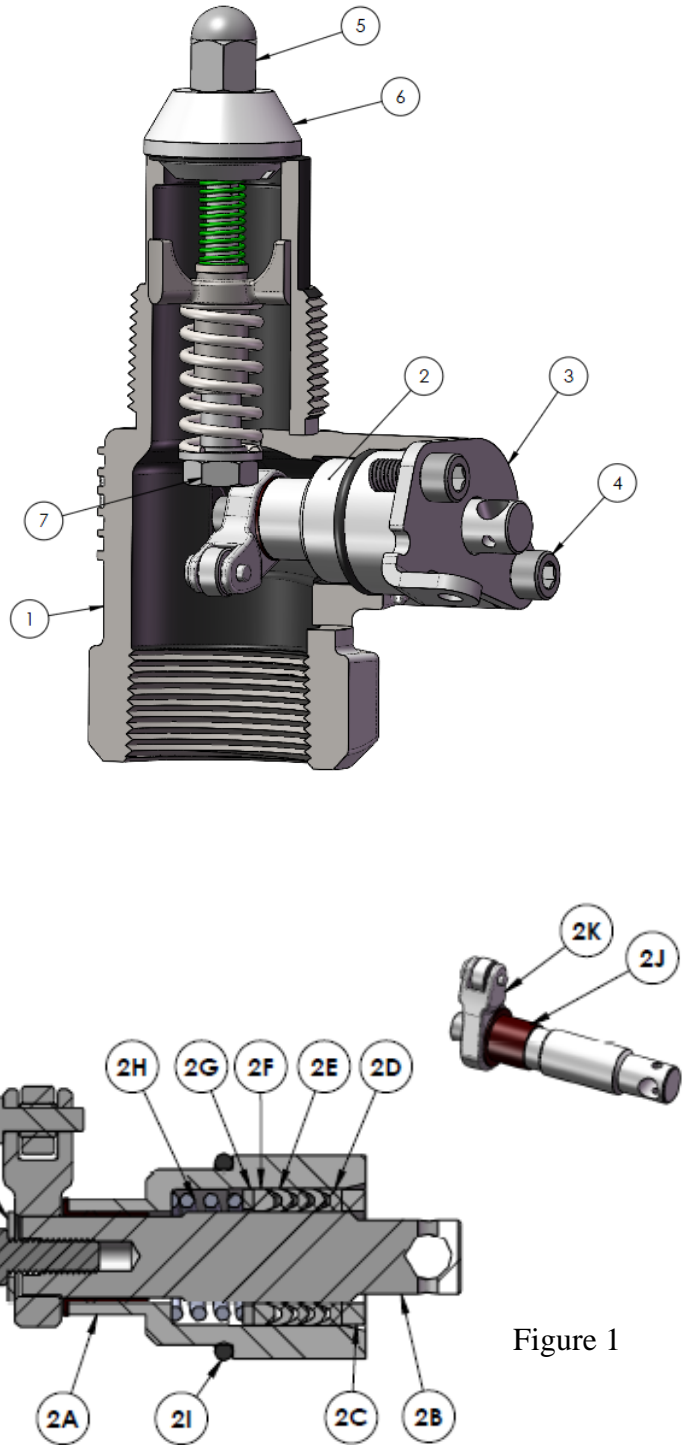


Figure 1

Marshall Excelsior Company

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