

MANUFACTURED BY PARKER - PGI DIVISION

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Installation, Operation, Maintenance Assembly, and Disassembly Instructions for Models AL320FP, AL321FP Globe and Angle Valves

IMPORTANT:

KEEP THIS DOCUMENT WITH THE PRODUCT UNTIL IT REACHES THE END

WARNING!

1. Contact with or inhalation of Liquid Anhydrous Ammonia (NH_3) or of LP Gas can cause **SERIOUS INJURY OR DEATH**.
2. Before installation or removal of any tank valve, the system must be purged of all product.
3. Personal Protective Equipment (PPE), safety gloves, goggles and clothing should be worn.
4. For proper handling and storage of NH_3 , and Liquefied Petroleum Gas refer to ANSI Standard K61.1 and NFPA Pamphlet 58.
5. An abundant supply of fresh water should be available to provide immediate first aid treatment for exposure to NH_3 and LP-Gas.
6. To prevent the accidental opening of any valve, never grasp or carry a valve by its Hand wheel ② or handle.
7. To ensure long term safe operation, the manufacturer recommends that under normal service conditions this product should be inspected at least once every year and be repaired or replaced as required.

Tools Required

12" Adjustable Wrench, Bench Vise, 24" Pipe Wrench, and Safety Equipment (i.e. gloves, goggles, and clothing).

Removal of Any Globe or Angle Valve For Repair or Replacement

1. Before removing the valve from service, place the valve in the **FULL OPEN POSITION** to ensure all pressure is bled from the system.

Note: See Warning Above

Note: Flanged Valves may be repaired while in line, provided the system has been completely purged of product.

Installation of New or Repaired Globe or Angle Valve

1. To install valve, line up bolt holes of valve to bolt holes of mating flange. With flange gaskets in place, insert bolts through flange holes and secure with nuts. Pressurize valve with air and check for leaks. If leaks are present, do not use valve but consult your local dealer for instructions.

Safety Tips For Shut Down and Storage When Tanks Are Not In Use

1. Make sure all valves are **CLOSED** and any exposed outlets/inlets are capped to keep out debris and moisture, which will help prevent condensation or corrosion of internal parts.
2. Store tanks in accordance with federal, state, and local codes and manufacturer's instructions. Check periodically for leakage or excessive pressure build-up. Make corrections or repairs as necessary.

While this information is presented in good faith and believed to be accurate, Individuals using this literature must exercise their independent judgment in evaluating product selection and determining product appropriateness for their particular purpose, system requirements and certifications. The manufacturer reserves the right to change product designs and specifications without notice.

Disassembly Procedure For Repair

Refer to Figure 1.

1. With the valve secured in a bench mounted vise, remove the four (4) Hex Bolts ⑰. Remove the complete Bonnet ⑤ and Stem Assembly.
Note: It is important to inspect the Disc Holder ⑦ rotation. If it does not rotate freely, do not use the valve but consult your local dealer for instructions. Remove the old Body Gasket ⑱.
2. Secure the Bonnet ⑤ in a bench vise and remove the Hand wheel Nut ①, Hand wheel Washer ⑳, and Hand wheel ②.
3. Remove the Disc Nut ⑨ and the Disc ⑧.
4. Remove the Packing Nut ④, Chevron Packing ⑪, Male Adapter ⑫, Packing Spring ⑭, and Packing Nut Gasket ⑬, over the end of the Stem ③.
5. Rotate the Stem ③ clock wise using the Hand Wheel ② if necessary, until the Stem ③ is disengaged from the Bonnet ⑤.
6. Before reassembly, clean and inspect the Valve Seat. Clean all metal components with solvent and wipe or blow dry with air.

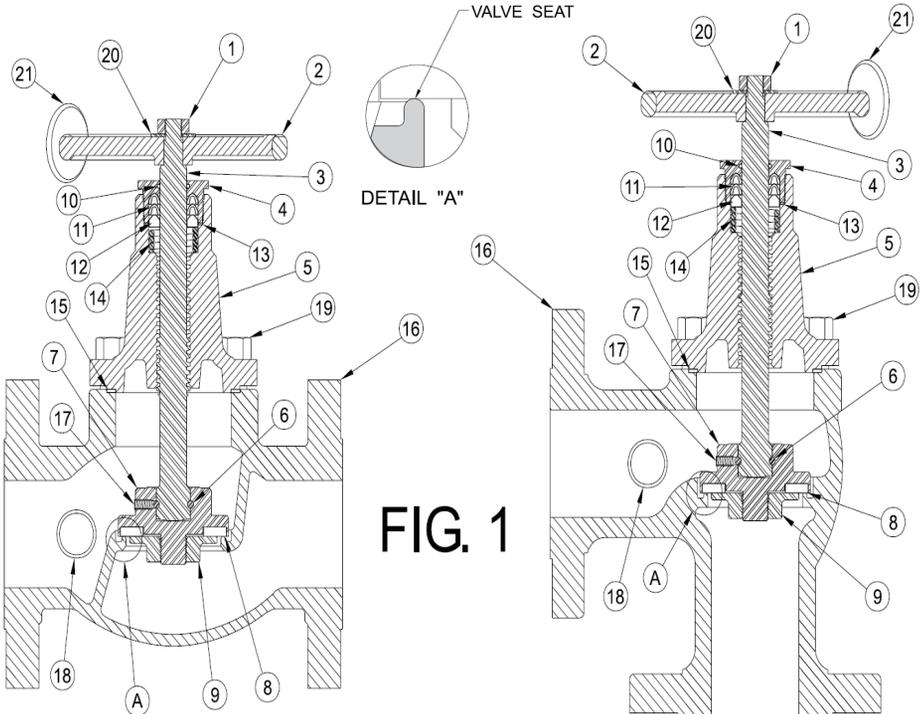
Assembly Procedure

Refer to Figure 1.

1. Install Disc ⑧ and Disc Nut ⑨, (with the injection marks of the Disc ⑧), against the Disc Holder ⑦. Secure the Disc Nut ⑨ to the threads of the Disc Holder ⑦, with the center punch mark at the thread interface.
2. Lubricate the threads of the Stem ③ with a good quality grease and install the Stem ③ into the Bonnet ⑤, until the Disc Holder ⑦ rests against the bottom of the Bonnet ⑤.
3. With the Bonnet ⑤ and Stem Assembly secured in a bench vise, install the Packing Nut Gasket ⑬ and the Packing Spring ⑭.
4. Replace O-Ring ⑩ in the groove of the Packing Nut ④.
5. Install the Chevron Packing ⑪ and the Male Adapter ⑫ into the Packing Nut ④.
6. Lubricate the exposed surface of the Stem ③ with John Crane Style 279A Packing Lubricant or equal.
7. Place a block under the Disc Holder ⑦ to keep the Stem ③ and the Disc Holder Assembly from backing out when installing the Packing Nut Assembly to the Bonnet ⑤. Place the Packing Nut ④ with the packing in place over the Stem ③ and engage the Bonnet threads in the Bonnet ⑤. Rotate the Packing Nut ④ while making contact with the Bonnet threads. Tighten the Packing Nut ④ with a torque wrench to 55 ft-lbs.
8. Secure Body ⑱ in a vise. Place the Body Gasket ⑱ onto the body.
9. Place the Bonnet Assembly on top of the Body ⑱ making sure that all four bolt holes line up. Install the four Bolts ⑰ and tighten the bolts ⑰ with a torque wrench to 95 ft-lbs.
10. Install the Hand wheel ②, Hand wheel Washer ⑳, and the Hand wheel Nut ①. Tighten the Hand wheel Nut ① on the Stem ③.
11. Check the Stem Packing and Valve Seat for leaks. Operate the Hand Wheel ② full open to full closed to insure a smooth operation.

ITEM	DESCRIPTION	QTY.
1	HANDWHEEL NUT	1
2	HANDWHEEL	1
3	STEM	1
4	PACKING NUT	1
5	BONNET	1
6	BALL	18
7	DISC HOLDER	1
8	DISC	1
9	DISC NUT	1
10	O-RING	1
11	CHEVRON PACKING	2
12	MALE ADAPTER	1
13	GASKET	1
14	PACKING SPRING	1
15	BODY GASKET	1
16	BODY	1
17	RETAINING SCREW	1
18	1/4"NPT HEX HD. PLUG	1
19	1/4-13X1 1/4" HEX HD BOLT	4
20	HANDWHEEL WASHER	1
21	WARNING LABEL	1

AVAILABLE KITS		
NUMBERS AI320FP OR AL321FP	NAME & PARTS INCLUDED	ASSEMBLY PROCEDURE
320-0022	SEAL KIT ⑩, ⑪, ⑬, ⑮	1 thru 11
320-1300	STEM AND DISC HOLDER ASSY ③, ④, ⑦, ⑧, ⑨, ⑰	2 thru 11
320-1100	BONNET ASSY ③, ④, ⑤, ⑥, ⑦, ⑧, ⑨, ⑰, ⑱, ⑲, ⑳, ㉑	8 thru 11



MODEL AL320FP

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User Safety Responsibility Statement for All Parker Products

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