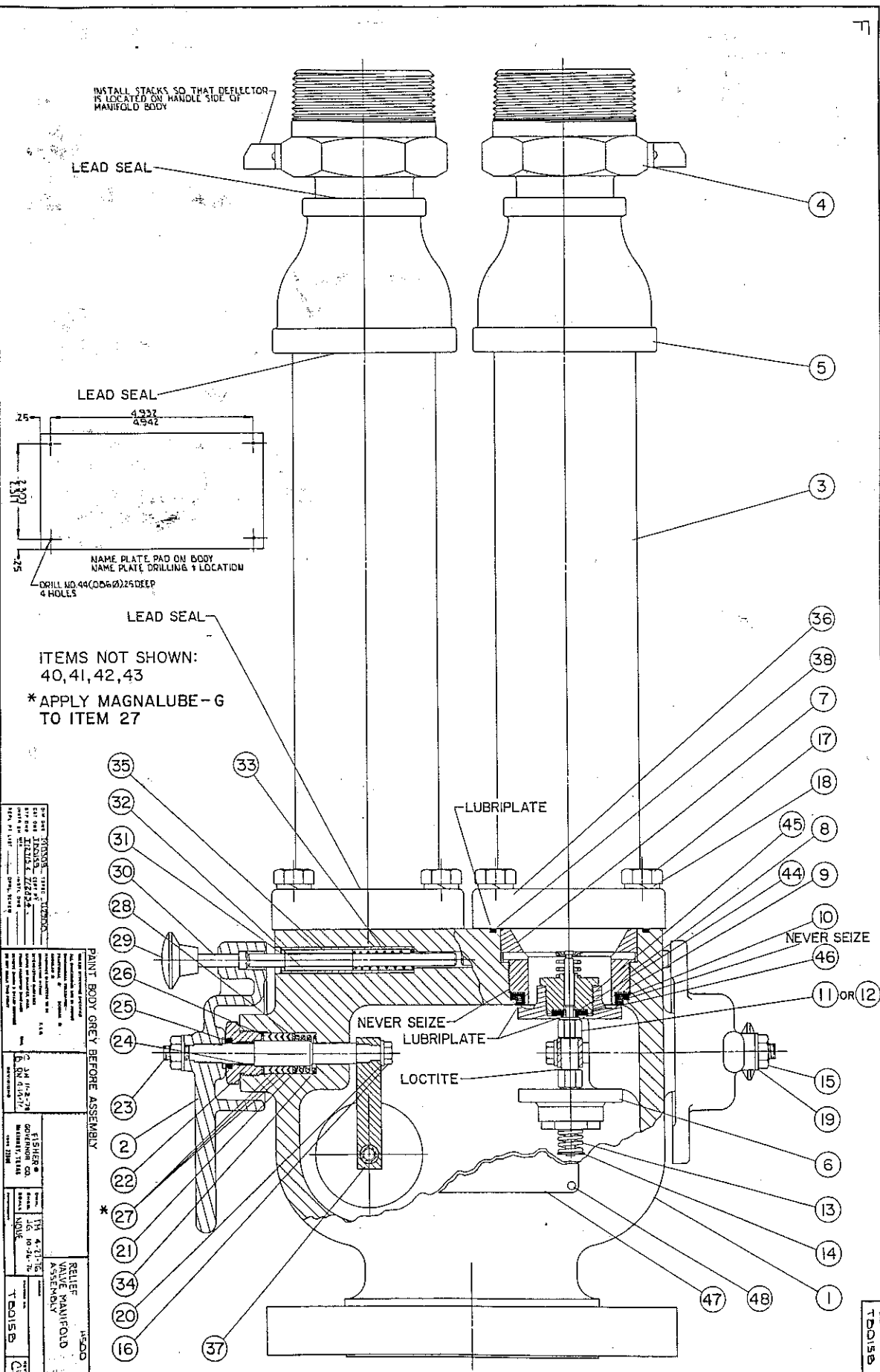


MAY 19 1988



ITEM B - ORIFICE & DISC HOLDER PARTS

		LPG	NH3
		BRASS	STAINLESS STEEL
	(Q)	(1)	(2)
6.	Seat	4 T12619T0012	T12619T0022
8.	Orifice	4 T20633T0012	T20633T0022
11.	Bleed Seat, Male	2 T12623T0012	T12623T0022
12.	Bleed Seat, Female	2 T12622T0012	T12622T0022
45.	Disc Holder	4 T12618T0012	T12618T0022

ITEM C - DISC MATERIAL

			NITRILE STD.
		(Q)	(1)
10.	Disc	4	T12626T0012
38.	O-Ring	4	T12759T0012
46.	Bleed Disc	4	T12620T0012

ITEM D - VENT VALVE TYPE J400

		TYPE	J400	J402S
43	Body	Q	(1)	(2)
	Stem & Disc Assy	4	J400X1-A1	J400X1-A3
		4	J400X1-B1	J400X1-B2

ITEM E - BODY

	Size	(Q)	4"-300# RFF (1)	3"-300# RFF (2)
1.	Body	1	T80157T0012	T80160T0012
40.	Bolt, Stud	8	1N946228982	1N946228982
41.	Gasket	1	T1118299152	1P877699152

ITEM F - RELIEF VALVE

TYPE H500, H502, H510, H512

SPRING RANGE/PSI

(0) 100-224

225-275

276-312

382

Q (1)

(2)

(3)

(4)

4	Body	4	H280X1-A1	H280X1-A1	H280X1-A1	H280X1-A1
	Disc	4	H280X1-B1	H280X1-B1	H280X1-B1	H280X1-B1
	Spring	4	H280X1-C2	H280X1-C1	H280X1-C3	H280X1-C4
	Common Parts	4	H280X1-D1	H280X1-D1	H280X1-D1	H280X1-D1

TYPE H501, H503, H511, H513

Q (5)

(6)

(7)

(8)

4	Body	4	H280X1-A2	H280X1-A2	H280X1-A2	H280X1-A2
	Disc	4	H280X1-B1	H280X1-B1	H280X1-B1	H280X1-B1
	Spring	4	H280X1-C2	H280X1-C1	H280X1-C3	H280X1-C4
	Common Parts	4	H280X1-D1	H280X1-D1	H280X1-D1	H280X1-D1

ITEM G - INSTRUCTION MANUAL (ALL TYPES)

	Q (1)
49. Inst. Manual	1 D450039T012

ASSEMBLY DWG T80158

TITLE

RELIEF VALVE MANIFOLD

SIZE

SUPERSEDES

REV
A

EM

PAGE 3
H500X1

FISHER CONTROLS COMPANY		BY	TM	9/16/76	B	TM	11-23-76	E	PB	3-15-78					EM EM500X1		PAGE 1
ENG MASTER MTL LIST		CHKD.	JG	10-26-76	C	PB	11-17	F	PB	4-25-78							
		APVD.			D	RW	5-18-77										

ITEM A - COMMON PARTS

	Q	(2)
2. Handle	2	T20638T0012
3. Stand Pipe	4	T12636T0012
5. Reducer	4	T12637T0012
7. Adaptor	4	T12639T0012
9. Washer, Slip	4	T12638T0012
13. Bleed Spring	4	T12625T0012
14. Spring, Retainer	4	T12624T0012
15. Nut	2	1B474824122
16. Screw, Hex Head	2	T1157924052
17. Screw, Hex Head	16	1A4440T0012
18. Washer, Lock Split	16	1A639638992
19. Washer, Lock Split	2	1F9151X00A2
20. Washer, Lock Split	2	1C225628982
21. Washer,	4	T1154825072
22. Retainer	2	T1155324102
23. Stub Shaft	2	T20636T0012
24. Liner Bushing	2	T1155106992
25. Rod Wiper	2	T1155206992
26. Adaptor, Female	2	1H941601012
27. Packing Ring	6	T1155001012
28. Adaptor, Male	2	T1154901012
29. Knob	2	T12628T0012
30. Screw, Shoulder	2	T12629T0012
31. Retaining Ring, Internal	2	T12632T0012
32. Bearing, Guide	2	T12823T0012
33. Spring, Lock	2	T12630T0012
34. Spring, Packing	2	T1154737022
35. Lock Stem	2	T12824T0012
36. Stack Flange	4	T12635T0012
37. Lever, Disc	2	T20637T0012
42. Nut	8	1A368124112
44. Disc, Slip	4	T12617T0012
47. Nameplate	1	T20646T0012
48. Drive Screws	4	1A309228982

TITLE	RELIEF VALVE MANIFOLD	SIZE	4" - 300# R.F. Flange	SUPERSEDES	REV	EM	PAGE 1
					F	EM	H500X1