

## Broken Screw Repair Kit for Sr. & Jr. Float Gauges

### **Warning!**

**Before starting the vessel must be purged completely of all products. Proper safety equipment must be used at all times. For Anhydrous Ammonia and LP-Gas, follow any national, state and local authority having jurisdiction.**

1. Select Sr. or Jr. drill block.
2. Find the smallest hole in the drill block. This hole is used to guide drill bit.
3. Place small hole in drill block over broken screw to be drilled out and put the three Sr. or Jr. bolts in the drill block. Then snug bolts down to hold block in place.
- 4 Take Sr. or Jr. drill bit and drill out old screw.
- 5 Run Sr. or Jr. tap in drilled out screw hole and clean out hole.

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