

**Jr. & Sr. Glue-On Dial Instructions \***

1. Determine dial orientation.
2. Break out lens, remove pointer, and bend over stem.
3. Glue on the new dial.



1. Before Installation



2. Ready To Glue



3. After Installation

**\* Refer to Dial Kit Instruction Sheet For Complete Instructions, Warnings and Cautions.**

**Visible "4" Instructions**

**These Instructions are for the following dials - 5520T, 5511T, and 5553T.**

These dials come the factory pre-assembled and are attached by placing the dial and bracket assembly over the head and tightening the two screws (Figure 1) to clamp the dial to the gauge head (Figure 2).



Complete Dial Assembly  
Front View



Complete Dial Assembly  
Back View

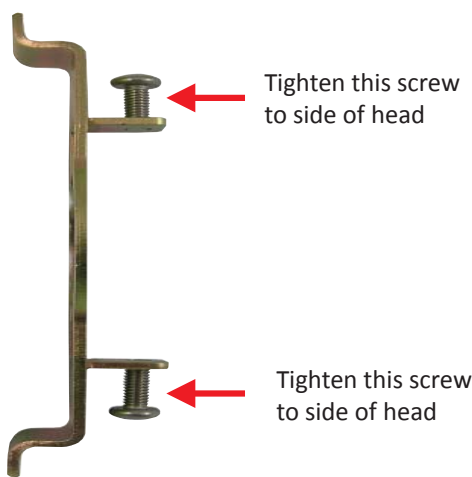


Figure 1



Figure 2



Figure 3

## Visible "4" Instructions

**These Instructions are for the following dials - 2778R, 5520R, 5511R , and 5553R.**

These dials will come the factory pre-assembled and need to be disassembled prior to installation.

1. Remove the two screws that attach the bezel (Figure 1) to the bracket. This will allow the bezel and dial to be removed from the bracket assembly.
2. Use the two small screws that are in the bracket to attach the bracket to the gauge head (Figure 2). NOTE the orientation of the notch that must be at the "3 O'clock position".
3. After the bracket is attached to the dial head, push the dial into the bracket and attach the bezel with the two screws that you originally removed (Figure 3).



Complete Dial Assembly  
Front View



Complete Dial Assembly  
Back View



Figure 1

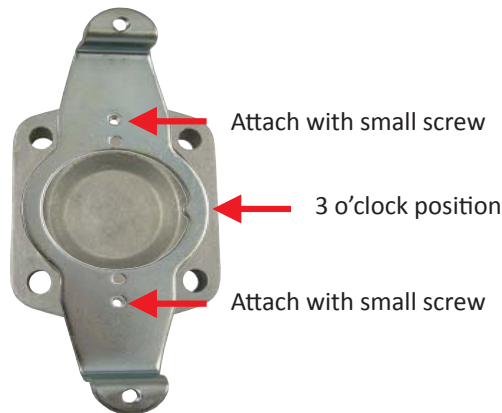


Figure 2



Figure 3

## New Style 3 Bracket Master Instructions

1. Remove dial screws from brackets on the gauge head.
2. Match the 3 holes on the dial up with 3 brackets.
3. Replace the 3 screws that you removed in step 1 and tighten them down.



**Old Style 2-Bracket Master Instructions**

These dials will come from the factory pre-assembled and needs to be disassembled prior to installation.

1. Remove the four screws and nuts that attach the brackets (Figure 1) to the dial. This will allow the brackets to be installed on the gauge head.
2. Use the two small screws that are in the bracket to attach the brackets to the gauge head (Figure 2).
3. After the brackets are attached to the gauge head, make sure that the 50% mark on the dial and top on the head matches up and attach the dial to brackets with the 4 screws and nuts that you originally removed (Figure 3).

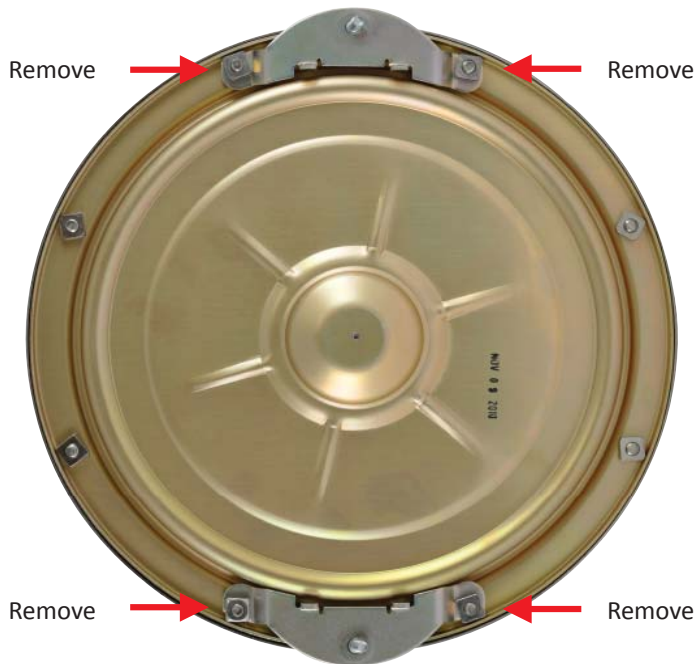


Figure 1



Figure 2



Figure 3