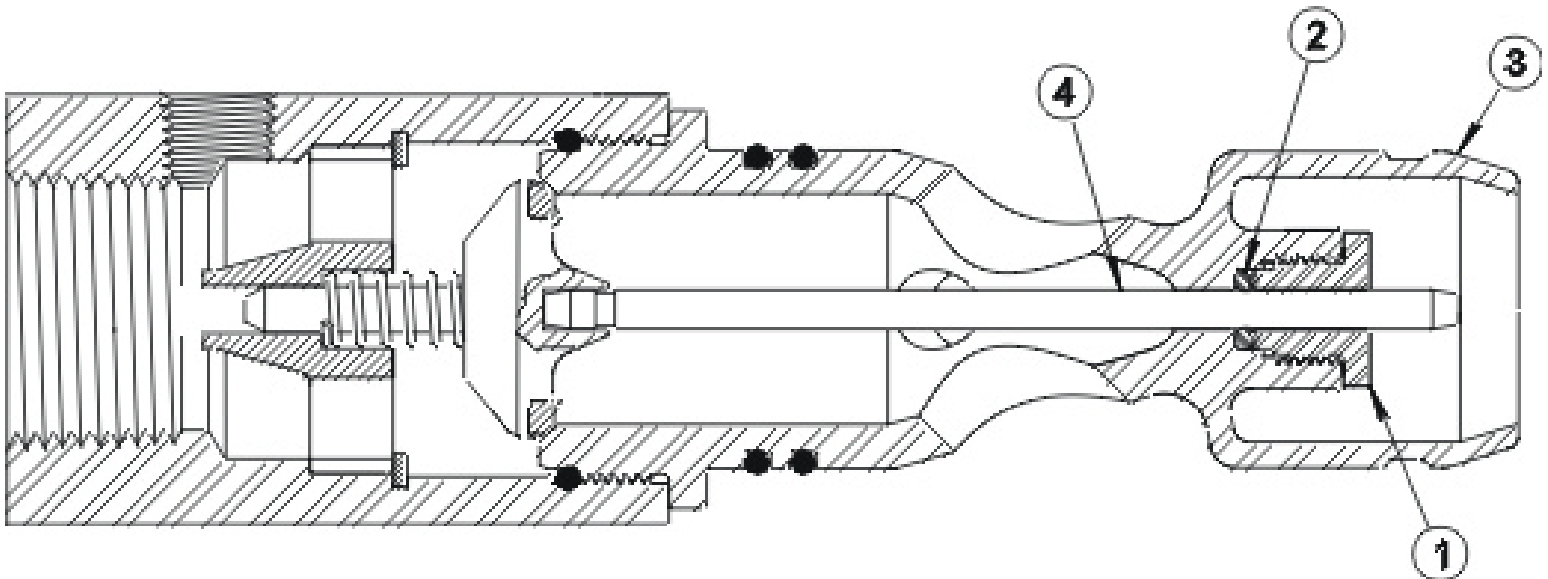


KEEP THIS DOCUMENT WITH THE PRODUCT UNTIL IT REACHES THE END USER.



CAUTION: Contact with or inhalation of Liquid Anhydrous Ammonia or LP-Gas or their vapors can cause serious injury or death. Dispersment must be in accordance with local regulations.
For the proper handling and storage of Anhydrous Ammonia refer to ANSI Standard K61.1
For the proper handling and storage of Liquified Petroleum Gas refer to NFPA Pamphlet 58.

1. Remove the Center Rod Guide (1) with a 5/8" Socket Wrench.
2. Remove the Center Rod Guide O-Ring (2) using a thin blade knife or small screw driver. Take care to not scratch the O-Ring Bore.
3. Using a spray cleaner or a clean rag, clean the O-Ring Bore.
4. Lubricate the O-Ring with any grease suitable for NH₃ service, and install into the O-Ring Bore.
5. Install the new Center Rod Guide (1) into the female threads of the Male Plug (3). Do not reuse the old Center Rod Guide.
6. Tighten the Center Rod Guide tight against the shoulder of the Male Plug (3) using a 5/8" Socket Wrench.
7. Push against the end of the Center Rod (4) several times to insure that the spring will return the rod to its original position.

The male plug assembly is now ready to be returned to service.