

# 64 and 67C Series Regulators Instruction Manual

## WARNING

Failure to follow these instructions or to properly install and maintain this equipment could result in an explosion and/or fire causing property damage and personal injury or death.

Fisher equipment must be installed, operated, and maintained in accordance with federal, state, and local codes and Fisher instructions. The installation in most states must also comply with NFPA No. 54 and 58 standards.

Only personnel trained in the proper procedures, codes, standards, and regulations of the LP-gas industry should install and service this equipment.

### THINGS TO TELL THE GAS CUSTOMER:

1. Point out the regulator's vent to the customer (or vent assembly or vent tube), and **stress that this opening must remain unobstructed at all times**. Tell the customer to be sure to check the vent opening after a freezing rain, sleet storm, or snow to make sure ice has not formed in the vent.
2. Show the customer the shutoff valve on the container. The customer should close this valve immediately if gas is smelled, appliance pilot lights fail to stay on or appear higher than usual, or any other abnormal situation occurs.
3. Tell the customer to call your company to service the regulator if the regulator vents gas or a leak develops in the system. **Only a qualified gas serviceman should install or service the regulator.**

## Introduction

### Scope of Manual

This manual provides instructions and maintenance for the following high pressure regulators: Type 64, 64KB, 64SR, 67CW, 67CH, 67CD, and 67CN Series regulators.

### Description

The 64 and 67C Series direct-operated regulators (Figure 1) are designed for high-pressure (pounds per square inch) service and can be used on either vapor or liquid applications. Their outlet pressure ranges from 3 to 100 psig. The 64SR can be used as a first stage regulator (reducing tank pressure to 10 psig for a second stage regulator). The 64KB is the only regulator in this series that is suitable for anhydrous ammonia service. The regulators are normally painted red.



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Figure 1. 67C and 64 Series Regulators

## CAUTION

**Do not use the type 67C series, 64, or 64SR regulators in Anhydrous Ammonia service. They contain brass materials that are not compatible with Anhydrous Ammonia.**

- Type 64** Basic regulator with 4 spring ranges from 3 to 100 psig.
- Type 64SR** Internal relief version with 3 spring ranges from 3 to 35 psi.
- Type 64KB** Anhydrous Ammonia (NH<sub>3</sub>) with Handwheel adjustment with 5 spring ranges from 3 to 100 psig. Includes a special diaphragm protector.
- Type 67CW** Basic regulator with Wrench adjustment and 3 spring ranges from 3 to 100 psig; no relief.
- Type 67CH** Basic regulator with Handwheel adjustment
- Type 67CD** Basic regulator with Dial Cap adjustment
- Type 67CN** Basic regulator, factory set with no field adjustment.



# 64 and 67C Series Regulators

Table 1. Specifications

<b>Body Size, Inlet and Outlet Connection Style</b>	67C Series: ¼ -inch NPT screwed 64 Series: ½-inch NPT screwed, Inlet & Outlet	<b>Regulator Temperature Capabilities</b>	<b>67C Series:</b> -40° to 180°F (-40° to 82°C) <b>64Series:</b> -20° to 150°F (-29° to 66°C)
<b>Side Outlet Connection Style (Plugged)</b>	¼-inch NPT screwed. Pressure gauge can be installed.	<b>Approximate Unit Weight</b>	<b>67C Series:</b> 1 lb (0,5 kg) <b>64 Series:</b> 2.25 lb (1,01 kg)
<b>Maximum Inlet Pressure (Body Rating)<sup>(1)</sup></b>	250 psig (17,2 bar)	<b>Pressure Registration</b>	Internal
<b>Maximum Emergency Outlet Pressure<sup>(1)</sup></b>	<b>67C Series:</b> 50 psi (3,4 bar) over outlet pressure setting <b>64 Series:</b> 220 psi (15,2 bar)	<b>Spring Case Vent Location</b>	<b>67C Series:</b> Aligned with inlet, other positions optional <b>64 Series:</b> ¼-inch npt screened over side outlet tap
<b>Wide-Open Flow Coefficients</b>	<b>67C Series Main Valve:</b> C <sub>g</sub> : 11.7; C <sub>v</sub> : 0.36; C <sub>1</sub> : 32.2 <b>64 Series Main Valve:</b> C <sub>g</sub> : 35.6; C <sub>v</sub> : 0.36; C <sub>1</sub> : 39.0		

1. The pressure/temperature limits in this bulletin and any applicable standard or code limitation should not be exceeded.

Table 2. Outlet Pressure Ranges

Spring Range psig (bar) <sup>(1)</sup>	Type Number & Factory Set Point psig (bar)				
	67CW, CD, & CH	67CN	64	64SR	64KB
3-15 (0,2 to 1,0)	NA	NA	10 (0,69)	10 (0,69)	10 (0,69)
3-20 (0,2 to 1,4)	NA	NA	NA	15 (1,03)	15 (1,03)
5-35 (0,3 to 2,4)	20 (1,38)	10 (0,69), 15 (1,03) or 20 (1,38)	20 (1,38)	20 (1,38)	20 (1,38)
30-60 (2,1 to 4,1)	40 (2,76)	NA	40 (2,76)	NA	40 (2,76)
35-100 (2,4 to 6,9)	50 (3,45)	NA	50 (3,45)	NA	50 (3,45)

1. All springs can be backed off to 0 PSIG except 67CN. However, for the highest capacity and most accurate control, use the lowest spring that can be adjusted to the required set point.

## Specifications

Some general 64 and 67C Series ratings and other specifications are given on page 2. A spring case label gives the spring range for the regulator as it comes from the factory.

**outdoors is required on permanent indoor installations or on installations where there can be a hazardous accumulation of gas.**

**Never use a 67C series or 64 series (pounds to pounds) regulator on low pressure (inches of water column) service.**

## Installation



**Failure to follow these instructions and warnings could result in personal injury or property damage.**

**All vents should be kept open to permit free flow of air into and out of the regulator. Protect openings against the entrance of rain, snow, ice formation, paint, mud, insects, or any other foreign material that could plug the vent or vent line.**

**LP-gas may discharge to the atmosphere through the vent of a type 64SR. The internal relief valve of the Type 64SR regulator does not provide full overpressure protection, but is designed for minor seat leakage only. An obstructed vent which limits air or gas flow can cause abnormally high outlet pressure. A vent line to a remote, safe location**

1. Regulator operation within ratings does not preclude the possibility of damage from debris in the lines or from external sources. Regulators should be inspected for damage periodically and after any overpressure condition.
2. Only personnel qualified through training and experience should install, operate, and maintain a regulator. Make sure that there is no damage to or foreign material in the regulator. Also ensure that all tubing and piping is free of debris.
3. Install the regulator so that flow is from the IN to the OUT connection as marked on the regulator body.
4. Protect the regulator from vehicular traffic or damage from other external sources.
5. Install the regulator high enough above ground level, at least 18-inches, so that rain splatter cannot freeze in the vent. Do not install the regulator in a location where there can be excessive water accumulation or ice formation, such as directly beneath a downspout, gutter, or roof line of a building.

6. A regulator installed outdoors without a protective hood must have its vent pointed vertically down to prevent clogging and moisture accumulation. A clogged spring case vent hole may cause the regulator to function improperly. To keep this vent hole from being plugged (and to keep the spring case from collecting moisture, corrosive chemicals, or other foreign material) orient the vent to the lowest possible point on the spring case or point it vertically down, or install the regulator under a protective cover so that it is protected from the elements. Inspect the vent hole regularly to make sure it is not plugged. Spring case vent hole orientation may be changed by rotating the spring case with respect to the body. A 1/4-inch NPT spring case vent may be remotely vented by installing obstruction-free tubing or piping into the vent. Protect the remote vent by installing a screened vent cap on the remote end of the vent pipe.

7. For use in regulator shutdown, install upstream block and vent valves and downstream block and vent valves (if required), or provide some other suitable means of properly venting the regulator inlet and outlet pressures. Install a pressure gauge to monitor instruments on startup.
8. Apply a good grade of pipe compound to the male pipe threads before making connections, making sure not to get the pipe compound inside the regulator.
9. Install tubing fitting or piping into the NPT inlet and outlet connections on the body.
10. The second 1/4-inch NPT side outlet can be used for a gauge or other use. If not used, it must be plugged.
11. On liquid service, it is recommended that shutoff valves be installed on the inlet side of the regulators. Figure 2 shows a typical installation using the 64SR series. If other regulator models are used, an external relief valve is required downstream of the regulator and before any shutoff valve. Installations with shutoffs downstream of the regulator can trap liquid between the regulator and the shutoff. The trapped liquid can vaporize, opening the internal or external relief valve. On installations where it is impossible to install the regulator without using shutoffs between the regulator and the burner, either install the regulator in a safe location or run a vent line from the 64SR vent or the discharge point of the relief valve to a safe location so that any discharge through the relief valve will not create a hazard.

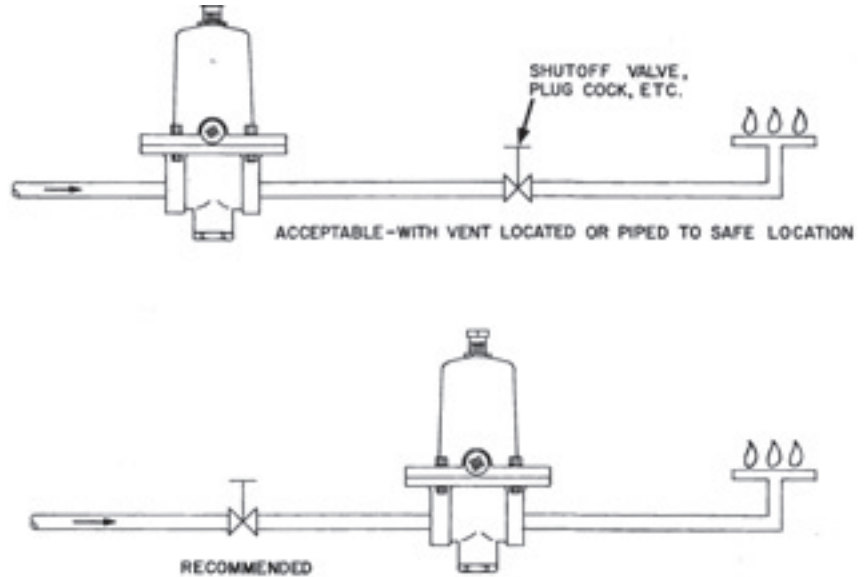


Figure 2. Type 64SR on Liquid Service Requires Care with Downstream Restrictions

**overpressure protection. If maximum inlet pressure to the Type 64 and 67C series exceeds maximum pressure ratings of the downstream equipment or exceeds maximum allowable outlet pressure of the Type 64 and 67C series, then additional overpressure protection is required. Outlet pressures greater than Maximum Emergency Outlet Pressure limits may cause damage to regulator parts, leaks in the regulator, or personal injury due to bursting of pressure-containing parts or explosion of accumulated gas.**

**If these regulators are exposed to an overpressure condition, they must be inspected for damage that may have occurred.**

**Large volumes of gas may discharge through the 64SR regulator vent during internal relief valve operation, which can result in fire or explosion from accumulated gas.**

A relief valve is required downstream of all these regulators to provide over pressure protection to prevent damage to downstream equipment and systems or when used in liquid service. The type 64SR has an internal relief valve that opens when downstream pressure reaches approximately 125% to 250% of the set point. Gas discharge is through the regulator vent. The 64SR gives overpressure protection against excessive build-up resulting from seat leakage due to worn parts or chips of foreign material on the orifice. Additional external relief valves may be required to prevent overpressure damage to downstream equipment or systems.

### Overpressure Protection



**Personal injury or system damage may result if these regulators are installed without appropriate**

# 64 and 67C Series Regulators

## Startup and Adjustment

1. With proper installation completed and downstream equipment properly adjusted, slowly open the upstream and downstream shutoff valve (when used) while using pressure gauges to monitor pressure.



### WARNING

To avoid personal injury, property damage, or equipment damage caused by bursting of pressure containing parts or explosion of accumulated gas, never adjust the control spring to produce an outlet pressure higher than the upper limit of the outlet pressure range for that particular spring. If the desired outlet pressure is not within the range of the control spring, install a spring of the proper range according to the diaphragm parts maintenance procedure.

2. If outlet pressure adjustment is necessary, monitor outlet pressure with a gauge during the adjustment procedure. The regulator, except for the 67CN which is not field adjustable, is adjusted by loosening the locknut, if used, and turning the adjusting screw or handwheel clockwise to increase or counterclockwise to decrease the outlet pressure setting. Retighten the locknut to maintain the adjustment position.

## Shutdown

First, close the nearest upstream block valve and then close the nearest downstream block valve (when used). Next, open the downstream vent valve. Since the regulator remains open in response to the decreasing downstream pressure, pressure between the closed block valves will be released through the open vent valve.

## Maintenance



### WARNING

To avoid personal injury or equipment damage, do not attempt any maintenance or disassembly without first isolating the regulator from system pressure and relieving all internal pressure.

Regulators that have been disassembled for repair must be tested for proper operation before being returned to service. Only parts manufactured by Fisher should be used for

repairing Fisher regulators. Relight pilot lights according to normal startup procedures.

Due to normal wear or damage that may occur from external sources, these regulators must be inspected and maintained periodically. The frequency of inspection and replacement of the regulators depends upon the severity of service conditions or the requirements of local, state, and federal regulations. Even under ideal conditions, these regulators should be replaced after 15 years from date of manufacture or sooner should inspection reveal the need.

Failure to do the following could result in personal injury or property damage. Visually inspect the regulator each time a gas delivery is made for:

1. Improper installation.
2. Plugged or frozen vent.
3. Wrong regulator or no regulator in the system.
4. Internal or external corrosion.
5. Age of the regulator.
6. Any other condition that could cause the uncontrolled escape of gas.

Make sure the regulator vent, vent assembly, or vent tube does not become plugged by mud, insects, ice, snow, paint, etc. The vent screen aids in keeping the vent from becoming plugged, and the screen should be clean and properly installed.

Replace any regulators that have had water in their spring case or show evidence of external or internal corrosion. Checking for internal corrosion may require complete removal of the adjusting screw and shut down of the gas system. Closely examine regulators directly connected to the container valve by means of a solid POL adaptor (horizontal mounting) for signs of corrosion. Correct any improper installations.

Older regulators are more likely to catastrophically fail because of worn or corroded parts. Replace regulators over 15 years of age; other service or environmental conditions may dictate replacement of the regulator before it becomes 15 years old, refer to Fisher Bulletin LP-32.

## Regulator Repair

Regulators that have been disassembled for repair must be tested for proper operation before being returned to service. Only parts manufactured by Fisher should be used to repair Fisher regulators. Be sure to give the complete type number of the regulator when corresponding with the factory.

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